

## DESCRIPTION and USES

Redi-Prime Int./Ext. is a ready-to-spray (no reduction or mixing required) primer designed for use in automated production spray equipment for priming bare wood, MDF and other porous surfaces. This product may be used to prime substrates for interior or exterior conditions. It features excellent adhesion, build and filling properties, dries quickly and sands easily, allowing for an efficient finishing schedule.

## SURFACE PREPARATION

All surfaces must be dry, free of dirt, grease, rust and loose paint. Rough surfaces should be smoothed with sandpaper. Surface temperatures should be between 60° F and 80° F.

## APPLICATION

Best applied with automated spray equipment, however conventional, HVLP or airless spray can also be used. This ready-to-spray formulation requires no additional thinning. Do not apply at temperatures above 85° F or below 60° F.

## SAFETY INFORMATION

For complete safety information, refer to the SAFETY DATA SHEET for this product.

## COLORS

Supplied in White. Light to medium custom colors are available.

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## TECHNICAL DATA

<b>Finish:</b>	Primer
<b>Vehicle Type:</b>	Self-Crosslinking Acrylic
<b>Volume Solids:</b>	49%
<b>Weight Solids:</b>	68%
<b>Density:</b>	13.1 Lb/gallon
<b>Coverage:</b>	200 – 350 SF/Gallon (Depending on surface porosity and application method)
<b>Dry Time:</b>	
<i>Touch:</i>	10 – 20 minutes
<i>Sand:</i>	20 – 30 minutes
<i>Recoat:</i>	45 – 60 minutes (Addition of tinting colors may extend dry time.)
<b>Actual VOC:</b>	0.28 Lb/Gallon
<b>Regulatory VOC:</b>	Under 100 g/L
<b>Clean Up:</b>	Water

## PRODUCT CODE INFORMATION

48310	Redi-Prime Int./Ext.
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